TM	Title:	W0902 Product Specification			
synerzine	Document #:	02-1006	Rev #:	002	
	Status:	ACTIVE	Date Issued:	05/25/2022	

Produc	ame: **ISOBUTYRALDEHYDE	
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Synerzine Item # W0902		CAS#	78-84-2		FEMA#	2220
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## **Material Properties**

Molecular Formula	C8H8O	Flash Point (°F, CC)	-2
Molecular Weight	72.106	Boiling Point	63.0°C @ 760 mm Hg
Shelf Life (days)	730	Physical State	Liquid

Solubility	soluble in alcohol; soluble in water, 1:10
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Fresh, aldehydic, floral, green	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.783	0.793
Refractive Index	Refractometric Analysis	nD20	1.372	1.382

Notes			
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This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 5/25/2022